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**CHIRAL SEPARATIONS USING A MODIFIED WATER STATIONARY PHASE
IN SUPERCRITICAL FLUID CHROMATOGRAPHY**

by

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31 **ABSTRACT**

32 A novel means of achieving chiral separations in supercritical fluid chromatography
33 (SFC) using a water stationary phase is presented. By adding various chiral selectors to the
34 phase, different chiral analytes can be readily separated using neat CO₂ as a mobile phase. For
35 example, by adding β-cyclodextrin it is found that certain flavanone enantiomers can be
36 separated, while using the antibiotic vancomycin as a selector provides separation of some chiral
37 phenoxypropionic acids. Other additives such as sodium chloride and triethylamine are also
38 explored and found to enhance certain separations when also present in the water phase. While
39 column pressure has a moderate impact on chiral analyte retention and separation in this SFC
40 method, column temperature has a comparatively larger influence. In particular, relatively cooler
41 temperatures below about 5 °C are found to markedly increase resolution and selectivity. For
42 instance, notably large resolution of 4.7 is achieved for a phenoxypropionic acid pair at 0 °C and
43 150 atm CO₂. Since the method does not require modifier to elute such polar species, it is also
44 readily compatible with FID detection and does not generate organic waste. Therefore, results
45 indicate that this approach could be a potentially simple and flexible means of achieving chiral
46 separations in SFC.

47

48 **Keywords:** supercritical fluid; chromatography; chiral; water; stationary phase

49

50 INTRODUCTION

51 Supercritical Fluid Chromatography (SFC) is a useful separation technique that is
52 complimentary to conventional Gas (GC) and Liquid (LC) Chromatography [1, 2]. The most
53 commonly used mobile phase in SFC is supercritical CO₂, owing to its environmental
54 compatibility, modest critical point, available purity, low cost, and non-toxicity [1]. As well, it is
55 readily compatible with the versatile Flame Ionization Detector (FID), which is widely sought
56 for its universal sensitive response towards organic analytes [3]. Accordingly, SFC-FID has been
57 employed in a variety of applications and can greatly facilitate the analysis of molecules that do
58 not respond in conventional UV absorbance or light scattering detectors [4]. However,
59 supercritical CO₂ is non-polar and often ineffective at eluting polar analytes in SFC [1]. One
60 route to address this is adding a polar organic modifier (e.g. methanol) to the mobile phase to
61 improve the solubility and separation efficiency of such analytes [5]. While this greatly
62 facilitates the resulting peak shape and SFC performance, it reduces the environmental advantage
63 of the technique and disables usage of the FID in such separations due to the high background
64 response of the modifier, even at low concentrations [5].

65 Recently we introduced a novel capillary SFC method that employs water as a stationary
66 phase and CO₂ as a mobile phase [6]. The technique establishes a water stationary phase on the
67 inner wall of an otherwise uncoated stainless steel (SS) capillary, and provides stable system
68 operation over the wide range of temperatures and pressures used in SFC [6]. The method
69 produces partition-based separations that exhibit a normal-phase retention pattern, and yields
70 good peak shapes for polar analytes using only CO₂ as the mobile phase [6, 7]. This results in a
71 greener, FID-compatible SFC approach to such separations. As well, the system provides useful
72 efficiency and selectivity for polar analytes over non-polar analytes that can lead to highly

73 simplified analyses [6–10]. Given its unique attributes, further development of this water
74 stationary phase SFC method would be useful.

75 Chiral chromatography is an important tool in analyzing optical isomers that is of great
76 interest to many research areas including pharmaceuticals [11], flavor and aroma [12], and
77 agrochemicals [13]. Selectivity in such separations normally relies on interactions with a chiral
78 selector that can discriminate between enantiomers [14]. Since an enormous range of
79 applications rely upon such separations, numerous chiral stationary phases have been developed
80 for chromatography using different selectors [15]. For example, due to their natural chirality,
81 various cyclodextrins are often used as selectors in separations [16, 17].

82 In SFC, packed columns composed of chiral selectors bonded to stationary phase support
83 particles (e.g. silica) are commonly employed in this area [18], and chiral SFC is well known to
84 provide beneficial properties of a CO₂-based mobile phase in such separations [18]. However,
85 most of these SFC endeavours still require using moderate to high proportions of organic
86 modifier to improve separations and overcome deleterious analyte interactions with silica
87 supports [19]. Beyond this, selector choice and method development in chiral separations is also
88 generally a cumbersome trial-and-error process, where such phases are often expensive, difficult
89 to manufacture, and/or fragile in use [15, 18, 20]. Thus, novel SFC methods that can help address
90 these issues are needed.

91 In this regard, it would be interesting if the water stationary phase SFC method could be
92 developed for chiral separations through adding a chiral selector to the aqueous stationary phase.
93 While this has not yet been investigated, such additions to mobile phases are well known to
94 enable chiral selectivity [21], and some analogous stationary phase examples have also been
95 reported. For example, cyclodextrins embedded in polysiloxane coatings have conventionally

106 provided chiral separations in capillary GC [22]. Likewise, cyclodextrins dissolved in liquid film
107 coatings on different stationary phase particles have been used in packed GC and LC separations
108 [23–25]. Thus, such an approach could potentially be beneficial in SFC. This paper investigates
109 the use of chiral additives to a water stationary phase in capillary SFC for the separation of
110 enantiomeric analytes. The effect of chiral selector, additives, and various operating conditions
111 on enantioselective separations are presented, and the general characteristics and flexibility of
112 this approach in SFC chiral method development are discussed.

103

104 **EXPERIMENTAL**

105 **Instrumentation and Operation**

106 The apparatus used has previously been described in detail [6]. Briefly, CO₂ was
107 introduced to the system using an ISCO model 260D syringe pump (Teledyne ISCO, Lincoln,
108 NE, USA) operated in constant pressure mode. The pump outlet was connected to 1.7 m of a SS
109 preheating coil (1/16 in. O.D. x 0.010 in. I.D.; VICI Valco, Brockville, Canada) situated in an
110 HP5890A GC oven (Agilent Technologies, Mississauga, Canada) used to control temperature.
111 This was then led outside the wall where it connected to a model C74H internal sample injector
112 fitted with a 20 nL sample loop (VICI Valco).

113 Separation columns were made using 316 SS tubing (1/16 in. O.D. x 0.01 in I.D.; VICI
114 Valco). Various lengths (30 to 100 ft) were examined, and 50 ft was most often used. The
115 column inlet was connected to the injector and then coiled inside of the GC oven in normal use.
116 For certain sub-ambient separations, the column and preheating coil were instead led into a
117 Polyscience model 1162 refrigerated circulating bath (VWR International, Edmonton, Canada)
118 adjacent to the GC. A 1/16 in. zero dead volume SS union (VICI Valco) and PEEK sleeve

119 connected the column outlet to a fused silica capillary restrictor (20 cm x 50 μm I.D.; Polymicro
120 Technologies, Phoenix, AZ, USA) that was used to maintain system pressure. The restrictor
121 normally had a 2 cm taper fabricated on the outlet and under typical conditions (e.g. 30 $^{\circ}\text{C}$ and
122 80 atm of CO_2) it yielded an average column flow rate near 75 $\mu\text{L min}^{-1}$ or 2.5 cm s^{-1} . This
123 enabled several hours of stable system operation without any bleeding of the chiral selector into
124 the FID. Occasionally, the restrictors would plug due to erosion of the fused silica from contact
125 with water at elevated detector temperatures and would be replaced as necessary. This could also
126 be avoided by using stainless steel restrictors as well. Where possible in direct comparisons,
127 restrictors yielding similar flows were used. The restrictor outlet was situated inside the FID jet
128 about 1 cm below the burner surface. The FID gas flow rates used were 210 mL min^{-1} of
129 medical-grade air (Praxair, Calgary, Canada) and 40 mL min^{-1} of hydrogen (Praxair). The
130 detector block temperature was held constant at 350 $^{\circ}\text{C}$.

131 **Stationary Phase Preparation**

132 Chiral selectors were used as received and weighed to prepare stock solutions in HPLC-
133 grade water. Typical concentrations were 8-16mM for the cyclodextrins (1-2% w/v) and 20-
134 30mM for vancomycin as discussed in the text. Sodium chloride was normally added (0.1-1 M)
135 to these solutions. In some trials as noted, 72mM (1% v/v) triethylamine (made in equimolar HCl
136 for neutral pH) was also added. These solutions were then used to coat the SS capillary column
137 as described previously [6] and it was mounted inside the GC oven or circulating bath for use.

138 **Chemicals and Reagents**

139 Instrument grade CO_2 (99.99%; Praxair) and HPLC grade water (Honeywell Burdick &
140 Jackson, Muskegon, MI, USA) were used. Standard analyte solutions (20-30mg mL^{-1}) were
141 prepared in acetone ($\geq 99.5\%$), ethanol ($\geq 99.5\%$) or 1-propanol ($\geq 99\%$; all Merck, Darmstadt,

142 Germany). Hexanes ($\geq 98.5\%$; Merck) were often added at 1% v/v as a void marker. Native β -
143 cyclodextrin ($\geq 97\%$), 2-(hydroxypropyl)- β -cyclodextrin (0.7 molar substitution ratio), methyl- β -
144 cyclodextrin (1.6-2.0 molar substitution ratio) and vancomycin hydrochloride (CRM 92.7%; all
145 Sigma, Oakville, Canada), triethylamine (99%; BDH, Toronto, Canada) and sodium chloride
146 ($\geq 99\%$; Merck) were used as additives. Racemic mixtures of 2'-hydroxyflavanone ($\geq 98\%$),
147 flavanone ($\geq 97.5\%$), 2-phenoxypropionic acid ($\geq 98\%$) and 2-(3-chlorophenoxy)propionic acid
148 ($\geq 98\%$; all Sigma) were used as test analytes. As an application, 2'-hydroxyflavanone was spiked
149 (20 mg mL^{-1}) into a commercial bee propolis sample purchased locally. The sample was diluted
150 3-fold in ethanol to reduce viscosity for injection. In another application, 2-(3-
151 chlorophenoxy)propionic acid was added (20% v/v, 40 mg mL^{-1}) to a commercial apple juice
152 sample obtained from a local grocery store. All other details are given in the text.

153

154 **RESULTS AND DISCUSSION**

155 **Chiral Selector and Stationary Phase Optimization**

156 Given their notable versatility as chiral selectors, cyclodextrins were first explored in the
157 water stationary phase SFC system. Different chiral flavanone test analytes were also employed,
158 since they have been separated previously using cyclodextrins [26, 27]. Initially, various beta-
159 cyclodextrin (β CD) derivatives were surveyed for their ability to provide chiral selectivity for
160 2'-hydroxyflavanone (2'HF) isomers. As seen from the typical results shown in figure 1, when
161 using only water as the stationary phase (figure 1a), this analyte was modestly retained in the
162 SFC system consistent with its limited water solubility, but the isomers were not separated.
163 When a methylated β CD derivative was added to the phase as a selector (figure 1b), the 2'HF
164 analyte was found to be significantly more retained, but still no separation of the enantiomers

165 was observed. Using a 2-hydroxypropyl β CD derivative as a selector (figure 1c) was found to
166 retain 2'HF less so than the methylated analog, but it did provide some modest chiral selectivity.
167 Finally, similar results were also found for an unmodified native β CD (figure 1d), but a slightly
168 smaller retention was noted. Given this, the latter two selectors were further examined.

169 In an effort to improve the separations, the addition of sodium chloride to the water phase
170 was next examined, since salt has shown significant effects on native β CD complexation of
171 solutes [28]. This was initially probed with low concentrations (150 mM) of sodium chloride in
172 the water phase, as others have used [24]. Surprisingly, salt had very little effect on analyte peak
173 shape and separation for the 2-hydroxypropyl β CD selector. In fact, efforts to further increase the
174 concentration of salt or selector also failed to improve the separation shown in figure 1c.
175 Therefore this selector was not pursued in subsequent trials.

176 By contrast, the same salt addition noticeably improved peak shape and separations for
177 the native β CD selector. However, the results were inconsistent and varied considerably. To
178 address this, salt concentrations up to 1M were examined and they greatly improved peak shape
179 and resolution reproducibility, with retention times that varied only 1% RSD from run to run. In
180 exploring other salts (e.g. magnesium, calcium, or nitrate) little difference was observed, and
181 levels above 1M did not show further benefits. Thus, 1M sodium chloride was typically added to
182 the water phase in subsequent explorations with the native β CD selector. The concentration of
183 native β CD present was also examined up to a 2% w/v load. It was confirmed that 2'HF
184 enantiomeric resolution improves for higher selector loads by providing greater retention with
185 similar selectivity. As such, 2% w/v native β CD yielded the best chiral separation and was used
186 subsequently. Larger levels could not be probed due to its limited water solubility.

187 Therefore, by exploring the various selectors and stationary phase conditions above,

188 chiral resolution of the 2'HF pair could indeed be achieved with the water stationary phase SFC
189 system, as demonstrated in figure 2a. This highlights a flexibility of this approach, which allows
190 a range of selectors and other additives to be screened for their separation properties quickly and
191 inexpensively, without need for organic solvents or lengthy cross-linking procedures.

192 **Operating Characteristics**

193 In addition to stationary phase effects, SFC system conditions were also probed for their
194 influence on the 2'HF separation. For instance capillary lengths from 30 to 100 feet were
195 evaluated since this is easily done given the relatively low cost of the SS tubing used. While the
196 100 foot column gave the best resolution, it also yielded the longest analysis time. Since a 50
197 foot length offered a reasonable compromise in speed and efficiency it was used going forward.

198 The effect of mobile phase pressure on separation was also confirmed. Under the typical
199 mild SFC conditions used (e.g. 30 °C and 80 atm) even small pressure increases resulted in
200 significant loss of retention and resolution mainly due to the increased mobile phase density. For
201 example, increasing the pressure from 80 to 90 atm at 30 °C produced about a 20% loss in
202 retention and resolution of the 2'HF chiral pair. This is expected in the highly compressible
203 region near the CO₂ critical point and is useful for controlling retention.

204 Varying temperature also yielded a similar effect near the critical region (i.e. 25-50 °C).
205 For example, reducing the temperature by 10 °C at 80–90 atm similarly decreased analyte
206 retention due to the increased mobile phase density, and reduced resolution by 30-40%.
207 Conversely, the greater resolution and retention found at higher temperatures could also be offset
208 by higher pressures. Thus, similar separations were realized at 30 °C and 80 atm (figure 2a) and
209 50 °C and 110 atm (figure 2b). As seen in each, the analytes are resolved in about 25 minutes,
210 which compares well with chiral LC methods using βCD selectors for 2'HF [29].

211 Incidentally, notable differences were found at much lower temperatures. In particular,
212 below about 15 °C analyte retention stopped reducing and began to increase again, so much so
213 that it warranted higher pressures for shorter analysis times. This is likely due to an increase in
214 complexation strength between the analyte and cyclodextrin selector, which has been observed
215 with low temperature mobile phases containing native β CD [30]. Even more, after changing
216 relatively little over the temperatures explored, chiral selectivity also unexpectedly increased
217 dramatically below about 5 °C. Of note, selectivity for the 2'HF chiral pair increased from 1.3
218 near 25 °C to 2.5 at 0 °C. The Van't Hoff plot for the separations (figure 3a) illustrates this and
219 clearly shows that selectivity sharply increases at cooler temperatures, which may indicate a
220 different mechanism contributing toward enantioselectivity of the phase under such conditions.
221 Figure 3b illustrates how retention changes over the same range for comparison and again
222 reflects this selectivity increase. A 2'HF separation at 5 °C is demonstrated in figure 4a, which
223 shows good selectivity and retention for these enantiomers despite using a larger mobile phase
224 pressure.

225 Interestingly, low temperatures with the native β CD selector had an even greater effect on
226 the separation of flavanone, a related chiral pair that normally showed very little retention on the
227 water phase. For instance, it separated at 35 °C and 80 atm, but higher temperatures eroded this
228 result while lower temperatures down to about 10 °C yielded no analyte retention. Remarkably
229 though, below about 5 °C analyte retention and separation was greatly restored, such that higher
230 pressures were used to offset this. Further, as with 2'HF, increasing selectivity was also seen.

231 Table 1 compares the selectivity of the flavanone pair at different temperatures. As seen,
232 while moderate selectivity of 1.2 was observed at 35 °C, none was obtained below this
233 temperature until about 5 °C, where it sharply increased to 2.8 and then continued to 3.6 at -8 °C.

234 Initially at $-10\text{ }^{\circ}\text{C}$ the water phase was observed to freeze, and so 2M salt was temporarily used
235 to prevent this. Under these conditions, selectivity further increased to 4.1, which is quite high
236 for chiral separations, especially employing a native βCD selector. Although potentially
237 interesting, even lower temperatures were not further explored here. Figures 4b and c show
238 typical flavanone separations at 35 and $-8\text{ }^{\circ}\text{C}$ respectively. As seen, a significantly improved
239 separation is achieved at $-8\text{ }^{\circ}\text{C}$, where the analytes separate in under 20 minutes with a resolution
240 near 2. Incidentally, increasing the flow rate at a temperature of $-5\text{ }^{\circ}\text{C}$ was observed to separate
241 the analytes in under 10 minutes, as illustrated in figure 4d. Therefore, reasonably fast and
242 efficient flavanone separations may be achieved at these low temperatures.

243 The benefits of low temperatures with a native βCD loaded water stationary phase are
244 somewhat unexpected since this selector usually displays quite modest selectivity compared to
245 derivatives, and is predicted to be ineffective in cool aqueous solution due to its low solubility
246 [31]. Still, it has been reported as a chiral additive in such phases and, while an unusual
247 discontinuity in separation selectivity was not noted, some enhanced analyte complexation was
248 [25, 30]. Certainly, the analyte interaction with native βCD at these low temperatures appears to
249 be fairly unusual. Of note, selectivity plots like that of figure 3a are often linear for chiral
250 separations [18]. In fact, the sharp increases observed here for the flavanones are rarely seen
251 [32], and to our knowledge have never been reported for cyclodextrins. It might be wondered if
252 this is because chiral SFC perhaps does not often encompass such wide temperature ranges or
253 utilize such low temperatures. However, several chiral SFC reports have looked at much wider
254 ranges and/or lower temperatures than those explored here and found no increase in selectivity at
255 the cooler settings [33–35]. In fact, if any deviation was observed, it usually resulted from the
256 selectivity levelling off at lower temperatures. Thus, the findings in figure 3 do seem uncommon.

257 While the reason for this is unclear, it is possible at lower temperatures that cyclodextrin
258 adopts a favored geometry for enantiomer discrimination, which is known to have multiple
259 competing mechanisms [26, 36]. For example, it could be that the water stationary phase is
260 increasing in rigidity as the temperature lowers, similar to reports using ice particles for
261 separations [37], and enhancing enantioselectivity [25]. Granted, bulk properties of the thin
262 water layer observed in the former system were not deemed a major factor in retention, while
263 they do remain very important here in allowing analyte partitioning and separation. Still, the
264 rigidity of the chiral water stationary phase could be altering as it cools and play a role in the
265 results obtained here. Nonetheless, these relatively simple flavanone separations with the water
266 stationary phase SFC system compare well with other methods, producing greater selectivity,
267 resolution, and/or speed relative to reports using native β CD [26] and modified β CD selectors
268 [27, 29].

269 **Other Chiral Selectors and Additives**

270 As anticipated, not all analytes separated well on these cyclodextrin loaded phases. For
271 example, phenoxypropionic acids are an important group of polar chiral analytes whose
272 enantiomers often vary in herbicidal activity [38] and environmental persistence [39], and they
273 have been separated using cyclodextrin phases [40]. However, while the test analytes 2-
274 phenoxypropionic acid (2PPA) and 2-(3-chlorophenoxy)propionic acid (3CPA) were highly
275 retained by all of the cyclodextrins used here, no chiral selectivity was observed for any of them.
276 While this may be due to analyte deprotonation in the water stationary phase, which can impact
277 complexation [41], it remained necessary to examine other selectors.

278 The most successful of these was vancomycin, a macrocyclic antibiotic that has also
279 found use as a chiral selector. For instance, vancomycin has more diverse functionality than

280 native β CD, including two amine groups, one of which is believed to dominantly contribute to
281 chiral selectivity for acidic analytes [42]. As well, its heptapeptide ‘basket’ structure is more
282 open than a β CD cavity, and it promotes a relatively broader analyte selectivity [43]. Previously,
283 vancomycin required specialized bonding to retain its native selectivity for acidic analytes in
284 chromatographic separations [33]. Thus, since vancomycin can be used in the native form
285 directly in the coated water phase, it was examined here also.

286 When exploring separations of 2PPA and 3CPA with 20 mM vancomycin in the water
287 stationary phase, lower temperatures were again generally preferable. For example, little
288 separation occurred at 15 °C but much better results were evident at 0 °C. While further
289 reductions to -5 °C were attempted, the separations became worse and retention was prolonged.
290 Therefore, similar to the flavanones, cooler temperatures were also primarily utilized.

291 Due to its relatively high water solubility, the vancomycin load was also increased and it
292 notably improved separations. For example, increasing the concentration from 20 to 30mM
293 enhanced selectivity by about 50% for both test analytes. This had even greater impact than in
294 the β CD separations, since 30mM vancomycin alone nearly resolved the 3CPA enantiomers.
295 Also similar to the β CD trials, sodium chloride had a positive influence on peak shape for the
296 acids, however the optimum level was lower at 0.25M due to an apparent ionic character of the
297 selective interaction. Figure 5a and b demonstrate this with the separation of 2PPA under
298 optimum conditions using 0.50 and 0.25M sodium chloride respectively. As seen, the lower salt
299 loading has a notable effect on both retention and separation of the chiral analytes, which are
300 much better resolved for the latter condition.

301 Another water phase additive explored here was triethylamine (TEA), which has been
302 shown to increase retention but reduce separation selectivity for acidic chiral analytes when

303 present in SFC mobile phases [33]. Remarkably, through adding only 1% TEA to the water
304 phase, both retention and selectivity of the acidic analytes greatly increased by nearly 40%. For
305 example, as seen in figures 5c and d, selectivity of the 3CPA chiral pair increased by about 0.6
306 and yielded a large resolution of 4.7 from TEA addition. These separations also reproduced well
307 with analyte retention having RSD values of less than 0.5% from run to run.

308 Therefore, these acidic analytes can also be well separated by again varying the above
309 parameters. For instance, in doing so the 3CPA selectivity increased from 1.5 to 3.2. While
310 further optimization could yield more gains, it should be noted that all the additives are not
311 always needed for satisfactory separation. For example, near baseline separation of 3CPA was
312 also achieved in under 20 minutes using 0.50M salt and no TEA. Thus, the tunable nature of the
313 water stationary phase method can add versatility and aid in chiral SFC method development.

314 In general, these results compare quite favorably with other chiral separations of such
315 analytes employing vancomycin [33, 44, 45]. Of note, modest selectivity was reported for
316 phenoxypropionic acid separations in SFC using vancomycin bonded phases, but the FID could
317 not be used since modified CO₂ was required [33]. Therefore, it may be interesting to further
318 explore the performance of vancomycin in the water phase with these and other analytes given
319 its high solubility and flexibility in optimizing chiral separations.

320 **Mixed Selectors**

321 Another inquiry examined if both 3CPA and 2PPA could be separated together on the
322 vancomycin loaded water stationary phase. However, under conditions that enabled their
323 individual separation, near complete overlap was observed between the second eluting 3CPA and
324 the first eluting 2PPA enantiomers (figure 6a). Since cyclodextrins are known to alter achiral
325 separation selectivity [46], and native β CD earlier caused both of the acids here to be highly

326 retained (though unseparated), it was wondered if adding it to the vancomycin water phase could
327 increase analyte retention and facilitate separation. In doing so, this was indeed the case,
328 however it also reduced chiral selectivity of the vancomycin present. Ultimately by optimizing
329 these opposing trends in favor of separation, it was determined that just 0.5% native β CD added
330 to the vancomycin water phase improved the selectivity and resolution of the 3CPA and 2PPA
331 chiral pairs such that each enantiomer was easily visible in this joint separation (figure 6b).
332 While more experimentation would further improve the resolution observed, it is interesting that
333 simple addition of a second selector to the water phase can add versatility to this approach.

334 In a more challenging application, a vancomycin/native β CD loaded water stationary
335 phase was explored for its ability to separate enantiomers of both flavanone and 3CPA
336 simultaneously. This too was met with certain obstacles, since there was no interaction seen
337 between vancomycin and flavanone, while native β CD greatly increased 3CPA retention as
338 shown above. Thus by promoting the separation of one pair while minimizing the loss in
339 resolution of the other, optimum mutual separations were realized using high selector loadings,
340 low salt concentrations, a TEA additive, and a pressure program to help further control analyte
341 retention. As seen from the example shown in figure 7, this enabled baseline separation of the
342 flavanone chiral pair while maintaining moderate 3CPA selectivity. It is also evident that the
343 large native β CD concentration adds significant retention to the 3CPA chiral pair, even when
344 using a pressure program to offset this. Consequently the analysis is long, making it more
345 difficult to identify these peaks, which are also shown on an expanded scale for clarity.
346 Nonetheless, even though continued optimization would be beneficial, this shows that simple
347 exploration of various additives can readily lead to such mutual chiral analyte separations. Thus,

348 since using two different chiral selectors at once for this purpose is uncommon in conventional
349 methods [47], the ability to customize the water stationary phase in this way is interesting.

350 **Applications**

351 Since the water stationary phase has previously shown beneficial selectivity in analyzing
352 various samples [6–10] some applications of the developed chiral method were also briefly
353 explored. First was the analysis of a commercial honey bee propolis, which is a natural resin
354 from beehives prized for its anti-oxidant, anti-inflammatory and anti-bacterial properties, to
355 name a few [48]. Among the compounds attributed to this are flavanones, and due to the role that
356 chirality plays in their pharmacological effects, the analysis of these chiral molecules in such
357 complex matrices is of increasing interest [49]. To gauge the utility of the water stationary phase
358 for such an analysis, a propolis sample containing the chiral flavanone 2'HF was diluted in
359 ethanol to reduce its viscosity and it was directly injected into the system under optimal
360 conditions. As seen in figure 8a, when using native β CD as a selector, the 2'HF analyte pair is
361 well resolved and efficiently separated from the early eluting non-polar components of the
362 propolis sample, which are likely related to the beeswax residues present.

363 Another application was the analysis of a chiral phenoxypropionic acid in apple juice.
364 Due to the differing herbicidal and environmental behavior of these enantiomers and their
365 potential impact on food safety, their analysis in apple juice and other matrices is of great interest
366 [38, 39, 50]. Using a vancomycin loaded water stationary phase, the analysis of a commercial
367 apple juice containing 3CPA was examined under optimal conditions. As shown in figure 8b, the
368 chiral pair is again well separated and does not show any major interference from sugars or other
369 polar matrix components present, even though the juice was directly injected as a neat sample. It
370 should be noted that the spiked concentrations used above were larger than typical for such

371 samples in order to compensate for the significantly lower injection volume used here (i.e. 20
372 nL) relative to most conventional comparison methods (e.g. 20 μ L) and the resultant analyte
373 mass delivered to the detector. Still, some flavanones are found in comparably high natural
374 abundance for certain samples [51]. None the less, given the large signal to noise ratios obtained
375 in figure 8 and the high sensitivity of the FID, optimizing injection volumes should also readily
376 allow for detection of such analytes at lower levels.

377 Overall then, the water stationary phase can be useful in such separations since it also has
378 the potential to reduce interference from various sample matrix components [6–10]. For instance,
379 many charged and/or highly polar species tend to heavily partition into the water phase and are
380 strongly retained, while many non-polar compounds often elute rapidly. As a result, this can
381 greatly reduce the overlap of many target analytes with matrix components and simplify sample
382 preparations [6–10]. For example, it could alleviate the need for conventional solid-phase
383 extraction clean-up steps that are commonly employed for such complex samples shown above
384 [50] and save time in method development.

385

386 **CONCLUSIONS**

387 By modifying a water stationary phase in SFC with optimized selectors and additives,
388 chiral separations can be readily achieved. The method presented demonstrates a wide range of
389 flexibility in customizing the stationary phase for target analyte separations. Additionally, it is
390 relatively simple and inexpensive and does not rely upon special bonded phases or organic
391 modifiers to elute polar chiral analytes, which increases environmental compatibility and enables
392 FID usage. Finally, given the unique selectivity of the water stationary phase itself, it can also
393 greatly reduce sample preparation requirements and facilitate method development. Therefore,

394 further exploration of this novel chiral SFC approach in analytical or even preparative capacity
395 could be potentially beneficial. Further, while the narrow bore capillaries used here would not be
396 very suitable for preparative use, a stainless steel packed particle bed format demonstrated earlier
397 could be [52].

398

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407 participants.

408

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Table 1: Effect of temperature on flavanone separation selectivity.

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Temperature (°C)	Selectivity
35 ^a	1.2
10	1.0
5	2.8
0	3.1
-8	3.6
-10 ^b	4.1

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Conditions are 2% native β CD chiral selector, 1 M NaCl, and 150 atm CO₂, except for a) at 80 atm CO₂, and b) at 2M NaCl.

560

561 **FIGURE CAPTIONS**

562

563 **Figure 1:** Effect of different chiral selectors in the water stationary phase on the separation
564 of 2'HF enantiomers (*) at 30 °C and 80 atm CO₂. Selectors are a) none, b)
565 methylated βCD, c) 2-hydroxypropyl βCD, and d) native βCD. The acetone
566 solvent elutes first in each trial, except for d, where the ethanol solvent elutes last.
567 The structure of 2'HF is shown inset in a).

568 **Figure 2:** Separation of 2'HF enantiomers (*) at a) 30 °C and 80 atm CO₂, and b) 50 °C and
569 110 atm CO₂. Water stationary phase contains 2% native βCD as the chiral
570 selector and 1M NaCl. The solvent elutes first in each.

571 **Figure 3:** a) Van't Hoff plot for the SFC separation of 2'HF using 2% native βCD and 1M
572 NaCl in the water stationary phase. Temperature range shown spans 50-0 °C. b)
573 Plot showing how retention varies in a) using a similar format.

574 **Figure 4:** Separation of a) 2'HF (*) at 5 °C and 150 atm CO₂, b) flavanone (#) at 35 °C and
575 80 atm CO₂, c) flavanone (#) at -8 °C and 150 atm CO₂, and d) flavanone (#) at -
576 5 °C and 150 atm CO₂. Stationary phase contains 2% native βCD as the chiral
577 selector and 1M NaCl. The solvent elutes first in each. The mobile phase velocity
578 is c) 2.7 cm s⁻¹ and d) 4.0 cm s⁻¹. The structure of flavanone is shown inset in b).

579 **Figure 5:** Separation of a) 2PPA (#) using 0.5M NaCl, b) 2PPA (#) using 0.25M NaCl, c)
580 3CPA (+) using 0.25M NaCl, and d) 3CPA (+) using 0.25M NaCl and 1% TEA.
581 The other conditions are 30mM vancomycin loading, 0 °C, and 150 atm CO₂. The
582 solvent elutes first in each. The structure of 2PPA and 3CPA are shown inset in a)
583 and c) respectively.

584 **Figure 6:** Separation of 3CPA (+) and 2PPA (#) on a 30 mM vancomycin loaded water
585 stationary phase a) without, and b) with 0.5% native βCD present. Other
586 conditions are 0.25M NaCl, 0 °C, and 150 atm CO₂. The solvent elutes first in
587 each.

588 **Figure 7:** Separation of flavanone (*) and 3CPA (+) enantiomers on a 30mM vancomycin
589 and 2% native βCD loaded water stationary phase. Other conditions are 0.25M
590 NaCl, 1% TEA, 0 °C, and 80 atm CO₂ for 28 min, then 7.5 atm min⁻¹ to 250 atm.
591 The ethanol solvent elutes at 35 minutes. An expanded view of the 3CPA
592 enantiomers are shown inset.

593 **Figure 8:** Separation of a) 2'HF enantiomers (*) in an ethanol diluted bee propolis sample,
594 and b) 3CPA enantiomers (+) in a neat apple juice sample. Conditions are a) 2%
595 native βCD selector, 1M NaCl, 10 °C, and 120 atm CO₂, and b) 30mM
596 vancomycin selector, 0.5 M NaCl, 0 °C, and 150 atm CO₂. The ethanol diluent
597 elutes last in a).

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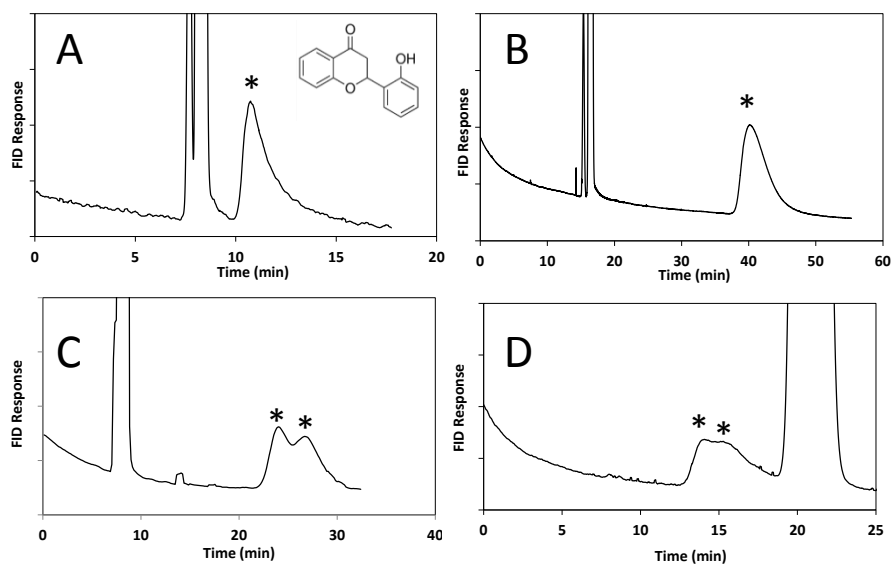


Figure 1

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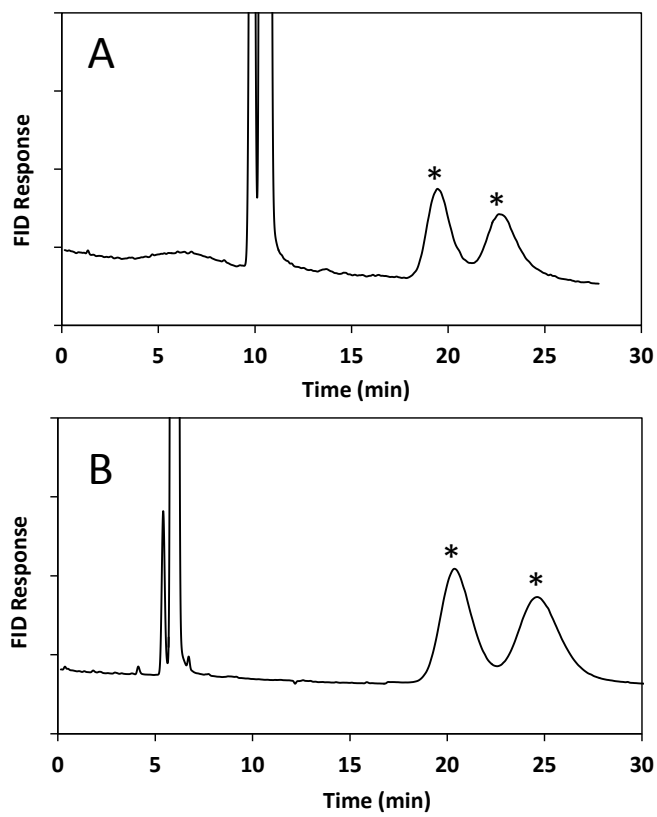


Figure 2

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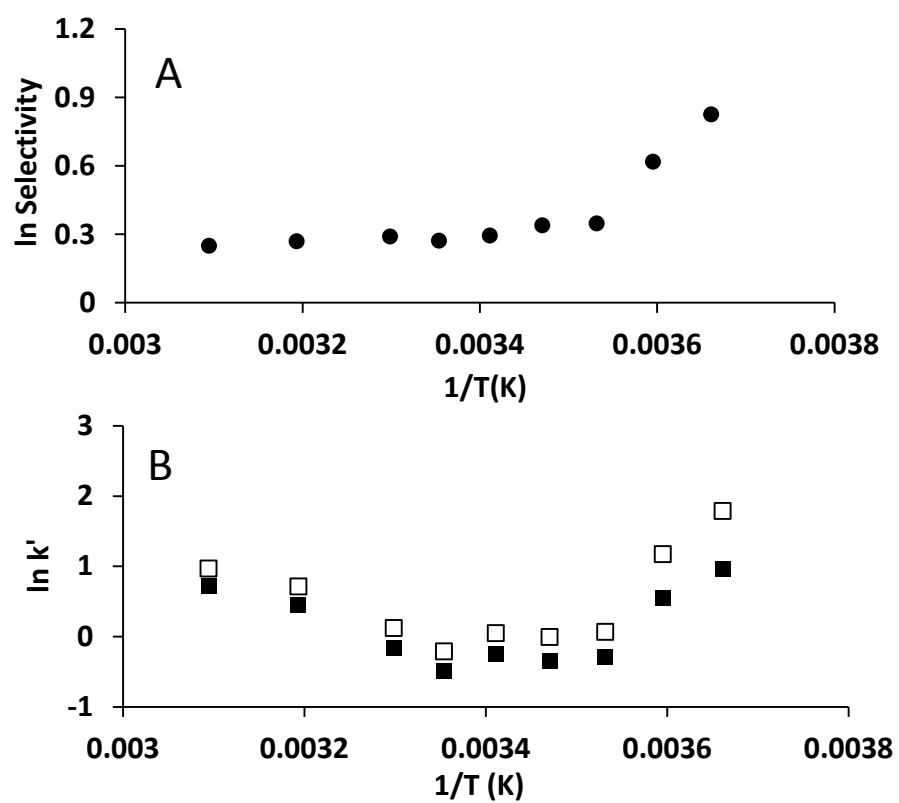


Figure 3

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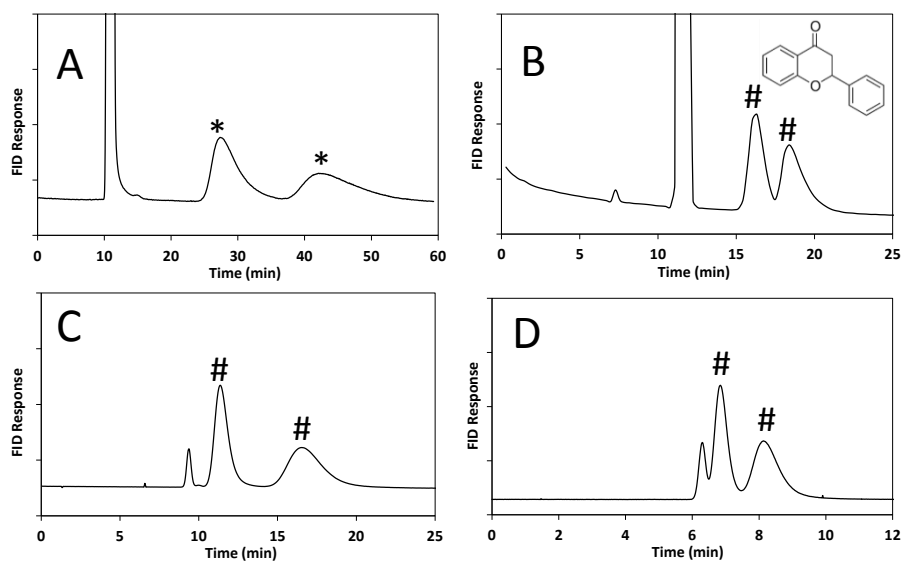


Figure 4

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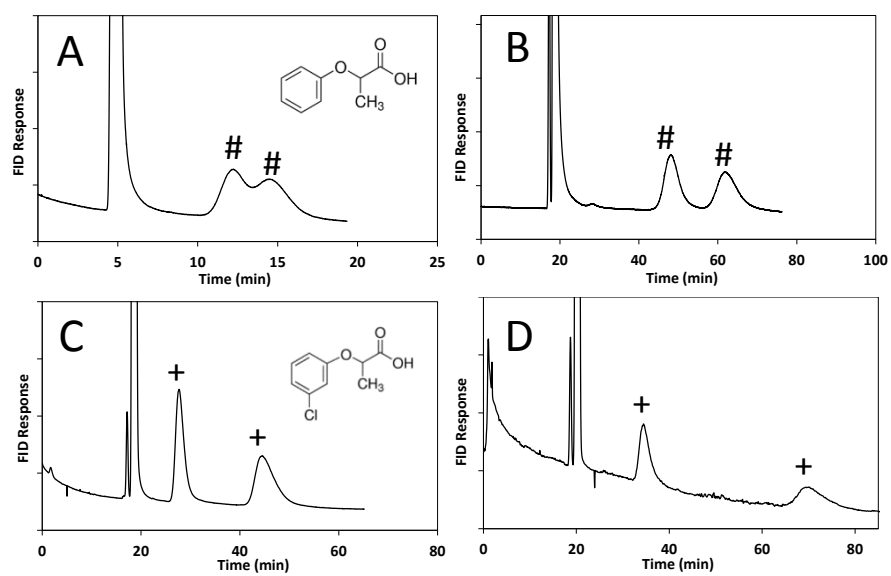


Figure 5

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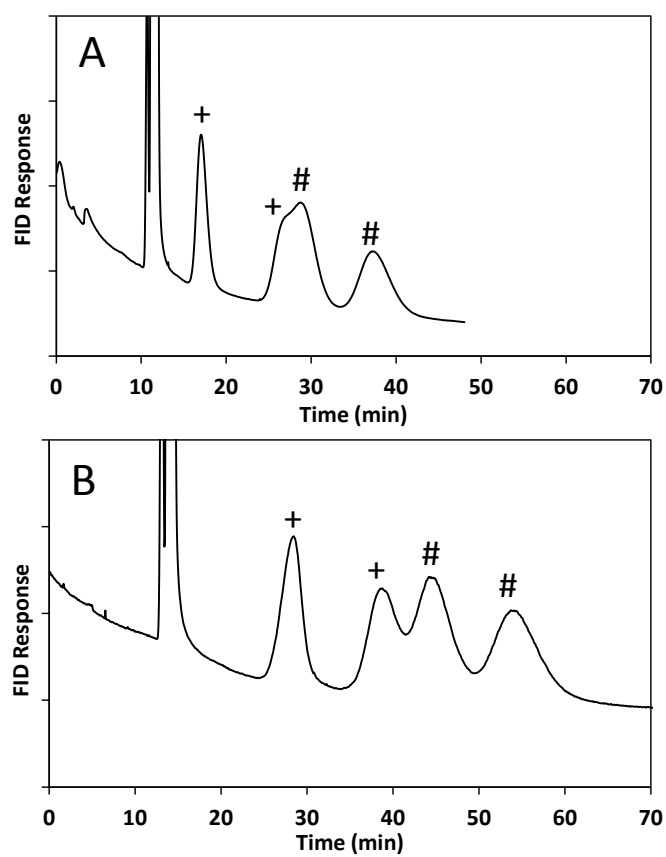


Figure 6

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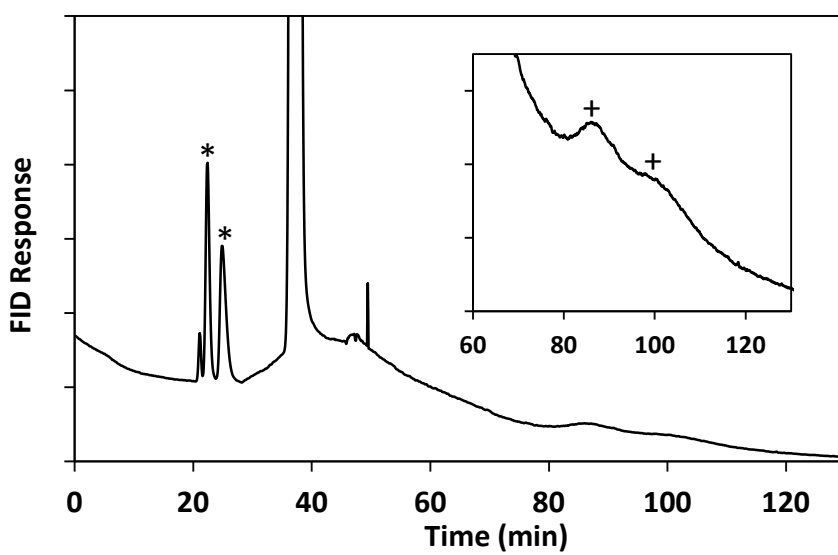


Figure 7

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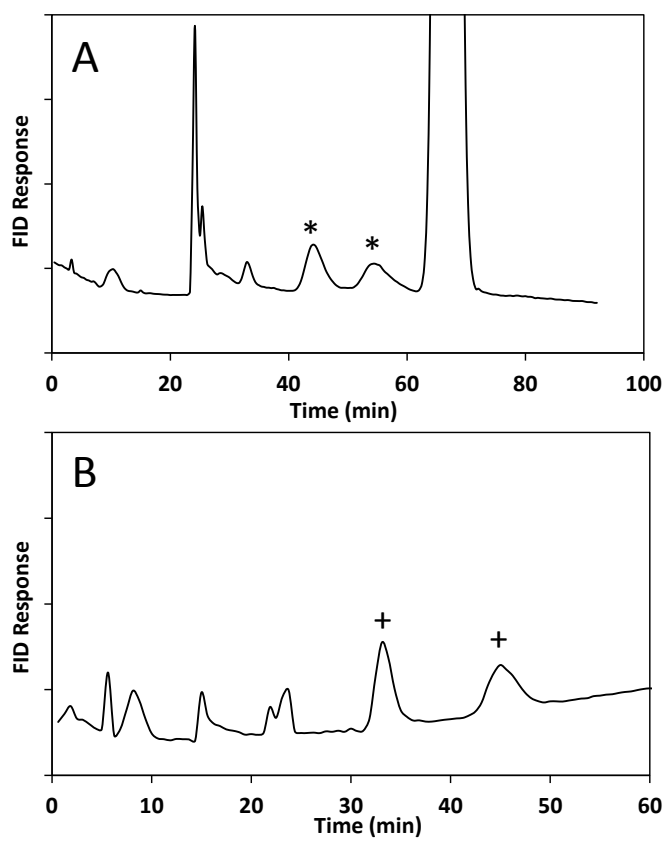


Figure 8